OMNIDIRECTIONAL ONE-DIMENSIONAL PHOTONIC CRYSTAL AND
LIGHT EMITTING DEVICE MADE FROM THE SAME
CROSS-REFERENCE TO RELATED APPLICATION

This application claims priority of Taiwanese 5 Application No. 092116298, filed on June 16, 2003.

## BACKGROUND OF THE INVENTION

1. Field of the invention

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This invention relates to an omnidirectional one-dimensional photonic crystal and a light emitting device made from the same.

- 2. Description of the related art
- U.S. Patent No. 5,813,753 discloses a light emitting device that includes a UV/blue LED located in a depression having reflecting sidewalls, a light transmitting material surrounding the LED and filling the depression, a phosphor material in the form of particles dispersed in the light transmitting material, and a long-wave pass (LWP) filter formed on a front side of the light transmitting material.
- 20 Fig. 1 illustrates a conventional light emitting device 10 that is disclosed in U.S. Patent No. 6,155,699, and that includes a cup 11 defining a depression 12, a light emitting diode 13 placed in the depression 12, a dome-shaped encapsulating layer 14 encapsulating the light emitting diode 13, a Distributed Bragg Reflector (DBR) mirror 15 surrounding the encapsulating layer 14, a

wavelength-converting member 16 surrounding the DBR mirror 15, and a lens 17 encapsulating the wavelength-converting member 16. The DBR mirror 15 is known in the art as a multi-layered dielectric structure having a spatially periodic variation in 5 dielectric constant and exhibiting a frequency photonic bandgap characteristic that prevents propagation of light in a certain frequency range within the dielectric structure and that permits total reflection of the light. The wavelength-10 converting member 16 is normally made from phosphorescent materials, which are known in the art as an agent for absorbing and converting a primary light (e.g., an invisible or UV/blue light), which has a shorter wavelength range, into a secondary light 15 (e.g., a visible or white light), which has a longer wavelength range. The DBR mirror 15 possesses a transmittance characteristic of transmitting most of the first light therethrough and to the wavelength-converting member 16, and a reflectance 20 characteristic of preventing the second light generated from the wavelength-converting member 16 from entering to the encapsulating layer 14. In use, the light emitting diode 13 emits a primary light that passes through the encapsulating layer 14 and the DBR 25 mirror 15, and that is subsequently converted into a secondary light by the phosphorescent material in the wavelength-converting member 16. A portion of the secondary light exits the light emitting device 10 through the lens 17, while the remainder of the secondary light impinges the DBR mirror 15 and is subsequently reflected by the latter back to the wavelength-converting member 16 so as to prevent the secondary light from entering the encapsulating layer 14, thereby enhancing the efficiency of the light emitting device 10.

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Since the amount of the primary light converted 10 into the secondary light depends on the concentration and the quantum efficiency of the phosphorescent materials in the wavelength-converting member 16, a significant amount of the primary light may not be converted and may pass through the wavelength-15 converting member 16 and the lens 17 and into the air, which results in a decrease in the efficiency of the light emitting device 10 and in the quality of the secondary light, such as color temperature and purity, and which can be harmful to the environment if the 20 primary light is a UV light. Therefore, there is a need for improving efficiency of converting the primary light into the secondary light so as to enhance the efficiency of the light emitting device 25 10.

The aforesaid DBR mirror and the LWP filter are dielectric structures with pairs of high and low

refractive index layers. It is known that the conventional DBR mirrors and the LWP filters do not work so well to reflect or transmit light over a wide range of incident angles relative to a normal line of a surface of the dielectric structure of the DBR mirror or the LWP filter.

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No. 6,130,780 discloses an Patent omnidirectional reflector that is made from an omnidirectional one-dimensional photonic crystal possessing omnidirectional photonic bandgaps and 10 that is capable of totally reflecting the light with angle and polarization when incident any frequency (or wavelength) of the incident light falls in said bandgaps. The disclosed reflector consists of pairs of high and low refractive index layers. The 15 reflective index contrast between the two dielectric form enough to high should be materials omnidirectional photonic bandgaps.

The entire disclosures of U.S. Patent Nos. 20 6,155,699, 5,813,753, and 6,130,780 are hereby incorporated herein by reference.

## SUMMARY OF THE INVENTION

The object of the present invention is to provide a light emitting device with omnidirectional reflectors that is capable of overcoming the aforesaid drawbacks of the prior art.

According to one aspect of the present invention,

there is provided a light emitting device that comprises: a light-generating unit for generating a primary light in a first wavelength range; a wavelength-converting member connected to the light-generating unit for converting a portion of the 5 primary light into a secondary light in a second wavelength range; and at least one omnidirectional reflector connected to the wavelength-converting member for receiving the secondary light and the remainder of the primary light which was not converted 10 by the wavelength-converting member. The omnidirectional reflector is a dielectric structure with a spatially periodic variation in dielectric constant, and includes at least one dielectric unit that has at least two dielectric layers which are 15 different from each other in refractive index and layer thickness in such a manner that the reflector has a transmittance characteristic of transmitting the secondary light therethrough, and a reflectance characteristic of substantially reflecting totally of 20 the remainder of the primary light with any incident angle and polarization back to the wavelengthconverting member.

According to another aspect of the present

25 invention, there is provided an omnidirectional
reflector that comprises a dielectric structure with
a spatially periodic variation in dielectric constant.

The dielectric structure includes at least one dielectric unit that has three dielectric layers which are different from each other in refractive index and layer thickness in such a manner that the reflector possesses a reflectance characteristic that substantially permits total reflection of a primary light in a first wavelength range, and a transmittance characteristic that permits transmission of a secondary light in a second wavelength range outside the first wavelength range region.

## BRIEF DESCRIPTION OF THE DRAWINGS

In drawings which illustrate embodiments of the invention,

15 Fig. 1 is a graph of a conventional light emitting device;

Fig. 2 is a schematic, fragmentary sectional view of the first preferred embodiment of a light emitting device according the present invention;

Fig. 3 is a schematic, fragmentary sectional view to illustrate the structure of an omnidirectional reflector of the light emitting device of the first preferred embodiment of the present invention;

Fig. 4 is a comparison graph showing the average
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wavelength by taking all incident angles and
polarizations into account for two different

omnidirectional reflectors on the same light emitting device of the first preferred embodiment;

Fig. 5 is a schematic, fragmentary sectional view of the second preferred embodiment of the light emitting device according the present invention;

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Fig. 6 is a schematic side view of the third preferred embodiment of the light emitting device according the present invention;

Fig. 7 is a schematic sectional view of the third

10 preferred embodiment of the light emitting device
according the present invention, which is viewed from
another side of the light emitting device;

Fig. 8 is a schematic view of the fourth preferred embodiment of the light emitting device according the present invention;

Fig. 9 is a schematic view of the fifth preferred embodiment of the light emitting device according the present invention;

Fig. 10 is a graph showing the photonic band 20 structure of the omnidirectional one-dimensional photonic crystal of the first preferred embodiment of this invention; and

Fig. 11 is a graph showing the average reflectance and transmittance as a function of wavelength by taking all incident angles and polarizations into account when the incident wave comes from air.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

For the sake of brevity, like elements are denoted by the same reference numerals throughout the disclosure.

Figs. 2 and 3 illustrate the first preferred 5 embodiment of a light emitting device according to the present invention. The light emitting device includes: a light-generating unit 51, which includes least one light-generating element generating a primary light in a first wavelength range; 10 a wavelength-converting member 4 connected to the light-generating unit 51 for converting a portion of the primary light into a secondary light in a second wavelength range; first and second glass substrates 31, 32 sandwiching the wavelength-converting member 15 4; and first and second omnidirectional reflectors 6 sandwiching the first and second glass substrates 31, 32 therebetween for receiving the secondary light and the remainder of the primary light which was not converted by the wavelength-converting member 4. Each 20 of the first and second omnidirectional reflectors 6 is made from an omnidirectional one-dimensional transmittance has а photonic crystal, and characteristic that permits transmission of the secondary light therethrough, and a reflectance 25 characteristic that substantially permits total reflection of the remainder of the primary light with any incident angle and polarization back to the wavelength-converting member 4. Each of the first and second omnidirectional reflectors 6 is a dielectric structure with a spatially periodic variation in dielectric constant, and includes at least one dielectric unit 61 that includes at least first, second and third dielectric layers 611, 612, 613 which are different from each other in refractive index and layer thickness. The second dielectric layer 612 is sandwiched between the first and third dielectric layers 611, 613, and has a lower refractive index than those of the first and third dielectric layers 611, 613. The third dielectric layer 613 has a lower refractive index than that of the first dielectric layer 611. Note that propagation of light through the dielectric structure is mainly affected by the refractive index and the thickness of each dielectric layer of the dielectric structure. As such, the second dielectric layer 612, which is sandwiched between the first and third dielectric layers 611, 613, is not necessary to have a lower refractive index than those of the first and third dielectric layers 611, 613.

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The wavelength-converting member 4 has opposite upper and lower surfaces 41, 42. The light-generating element 511 of the light-generating unit 51 is inlaid in the lower surface 42 of the wavelength-converting member 4. The second glass substrate 32 is attached

to the lower surface 42 of the wavelength-converting member 4, and covers the light-generating unit 51. The first glass substrate 31 is attached to the upper surface 41 of the wavelength-converting member 4. The first and second omnidirectional reflectors 6 are respectively attached to the first and second glass substrates 31, 32.

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Using UV LED chips as the light-generating unit 51 and phosphors as the wavelength-converting member 4, the light-emitting device of this invention is capable of producing white light.

In the first preferred embodiment, the first dielectric layer 611 is made from  $TiO_2$ , the third dielectric layer 613 is made from Ta<sub>2</sub>O<sub>5</sub>, and the second dielectric layer 612 is made from SiO2. Other 15 dielectric materials that can be employed in the reflectors 6 of this invention include Al2O3, MgO, ZrO2,  $MgF_2$ ,  $BaF_2$ , and  $CaF_2$ . Fig. 10 is a graph showing the photonic band structure (frequency vs wave vector,  $k_{\nu}$ ) of an omnidirectional one-dimensional photonic 20 crystal made of the first, second and third dielectric layers of 611, 612 and 613. This photonic crystal has an omnidirectional photonic bandgap between the frequencies 0.298 (c/a) and 0.295 (c/a) (i.e., the frequencies corresponding to the point 201 and the 25 point 202 in Fig. 10) for an incidence light with a wavelength in a range of from 369 nm to 373 nm when the lattice spacing of the photonic crystal is 110.0 nm. Definitions of the wave vector  $(k_{\gamma})$  and wave polarizations TE and TM can be found in the specification of U.S. Patent No. 6,130,780.

In the first preferred embodiment, each of the first and second omnidirectional reflectors 6 includes fourteen periodically disposed dielectric units 61 having the band structure shown in Fig.10.

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Fig. 11 shows the average reflectance and transmittance of the omnidirectional reflectors 6 as a function of wavelength by taking all incident angles and polarizations into account when the incident wave comes from air. The reflectance is up to 99% between wavelength 366 nm and 378 nm, which matches the expectation for the omnidirectional photonic bandgap in Fig. 10.

optimizing the performance οf the After omnidirectional reflectors, Fig. 4 is a comparison graph of average transmittance and reflectance as a function of wavelength for the omnidirectional reflector 6 made from  $TiO_2/SiO_2/Ta_2O_5$  (three-some), and reflector made from omnidirectional the TiO2/SiO2 (pair) when the incident light comes from the wavelength-converting member 4. The omnidirectional  $TiO_2/SiO_2/Ta_2O_5$  has narrower 6 οf reflector wavelength peak than that of the omnidirectional reflector 6 of TiO2/SiO2, and is more efficient in transmitting the secondary light in the visible range therethrough without reducing the reflectance of the primary light, such as the light in the UV range, back to the wavelength-converting member 4.

The light-generating element 511 is in the form 5 of a light emitting diode, such as organic light emitting diode or polymer light emitting diode, which emits the primary light within a wavelength range between 350 and 470 nm. The wavelength-converting member 4 includes a transparent resin matrix with a 10 fluorescent material, such as particles of a phosphor material, dispersed therein. In the first preferred embodiment, the wavelength-converting member 4 is a mixture of the fluorescent material and a silicon material in a ratio of 1:20. The fluorescent material 15 is composed of three primary color (red, green and blue) materials, and is capable of converting the primary light into the secondary light within a wavelength range between 400 and 700 nm.

Conventionally, there is a reflective metal layer located on the bottom of the light emitting unit to reflect the primary and secondary lights back to the wavelength-converting member. However, if the primary light is within UV range, the reflective metal layer will absorb a portion of the primary light, which, in turn, results in decrease in the efficiency of the light emitting device. Referring again to Fig.

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2, instead of absorbed by the reflective metal layer, the primary light will be totally reflected by the second omnidirectional reflector 6. In addition, a reflective metal layer 71 is attached to the lower surface of the second omnidirectional reflector 6 to the back to reflect the secondary light Therefore, the wavelength-converting member 4. second omnidirectional reflector 6 combined with a reflective metal layer 71 will further enhance the efficiency of the light emitting device. Note that the main function of the second omnidirectional reflector 6 is to totally reflect the primary light back to the wavelength-converting member 4. As such, reflector 6 can be made from the second omnidirectional one-dimensional photonic crystals that are composed of two materials only (e.g. TiO2/SiO2).

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Fig. 5 illustrates the second preferred embodiment of the light emitting device of this invention, which is similar to the first preferred embodiment, except that the wavelength-converting member 4 and the first omnidirectional reflector 6 have a generally dome-shaped structure to increase the transmittance of the secondary light therethrough to further enhance the efficiency of the light emitting device.

Figs. 6 and 7 illustrate the third preferred

embodiment of the light emitting device of this invention, which differs from the first embodiment that the wavelength-converting member 4 opposite upper and lower surfaces 41, 42 and left and right side faces 43. The light-generating unit 51 includes a left row of light-generating elements 511 that are inlaid in the left side face 43 of the wavelength-converting member 4, and a right row of light-generating elements 511 that are inlaid in the 10 right side face 43 of the wavelength-converting member 4. The second glass substrate 32 is attached to the lower surface 42 of the wavelength-converting member 4. The first glass substrate 31 is attached to the upper surface 41 of the wavelength-converting 15 member 4. The first and second omnidirectional reflectors 6 are respectively attached to the first and second glass substrates 31, 32. Left and right reflective metal layers 72 are attached to the left and right side faces 43 of the wavelength-converting 20 member 4 and respectively cover the left and right rows of the light-generating elements 511.

Fig. 8 illustrates the fourth preferred embodiment of the light emitting device of this invention, which is similar to the first embodiment, except that the light-generating elements 511 and the second omnidirectional reflector 6 are inlaid in the lower surface 42 of the wavelength-converting member

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4 in such a manner that an upper surface 601 of the second omnidirectional reflector 6 is attached to a lower surface 501 of each light-generating element 602 οf the second surface and a lower 511, omnidirectional Reflector 6, which is opposite to the upper surface 601 of the second reflector 6, is flush the wavelengththe lower surface 42 of converting member 4, and that the reflective metal layer 71 is attached to the lower surface 42 of the wavelength-converting member 4 and covers the lower surface 602 of the reflector 6. The second glass substrate 32 is attached to and covers the reflective metal layer 71.

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Fig. 9 illustrates the fifth preferred embodiment of the light emitting device of this invention, which is similar to the fourth embodiment, except that the second glass substrate 32 is attached to the lower surface 42 of the wavelength-converting member 4 and covers the lower surface 602 of the omnidirectional reflector 6 and that the reflective metal layer 71 is attached to and covers the second glass substrate 32.

Since the construction of the omnidirectional reflector(s) 6 in the light emitting device of this invention substantially permits total reflection of the primary light with any incident angle and polarization from the light emitting unit 51 back to

the wavelength-converting member 4, the aforesaid drawbacks associated with the prior art can be eliminated.

By virtue of the three-some structure of the omnidirectional one-dimensional photonic crystal, i.e., the first, second and third dielectric layers 611, 612, 613, which are different from each other in refractive index and layer thickness, the omnidirectional reflector made thereof has a narrower wavelength peak in reflectance vs wavelength (see Fig. 4) than that of the omnidirectional reflector with a pair structure.

With the invention thus explained, it is apparent that various modifications and variations can be made without departing from the spirit of the present invention.

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